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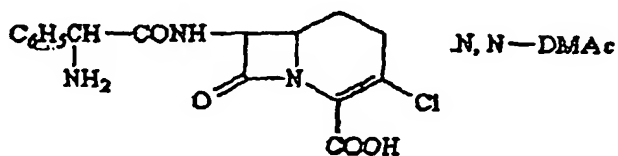
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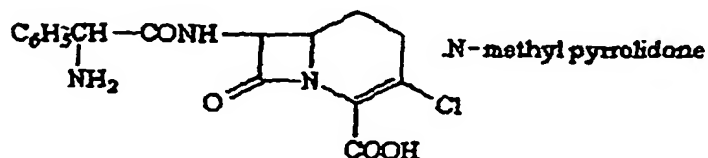
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(54) Title: MONOHYDRATE SOLVATES OF LORACARBEF



(I)



(II)

(57) Abstract: This invention relates to monohydrate solvates of loracarbef. The invention also relates to processes for preparing solvates of loracarbef, crystalline monohydrate of loracarbef from said solvates and pharmaceutical compositions that include the crystalline monohydrate of loracarbef.